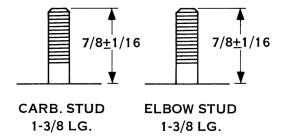
FOR 981462 MANIFOLD

- 1. This manifold will require that studs (provided in parts bag) be installed into manifold to proper stud height. Install studs using a stud driver. Apply Gasket Sealing Compound (P/N 317201) to the stud end threads before installation. Be sure stud end thread and manifold hole thread is compatible. See diagram for proper installation height.
- 2. On 1977 and later models, remove pipe plugs at bottom rear of manifold and replace with drain petcocks from old manifold. Prior to installation, coat threads with Gasoila (P/N 200763). Tighten petcocks securely.





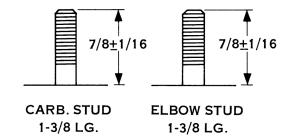


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