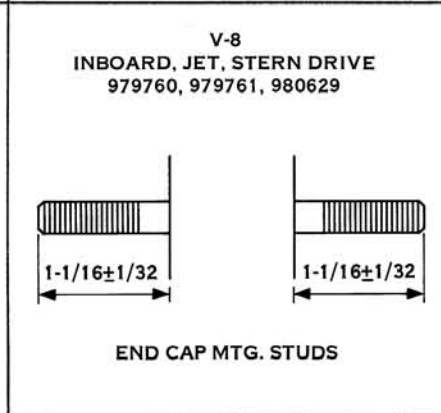
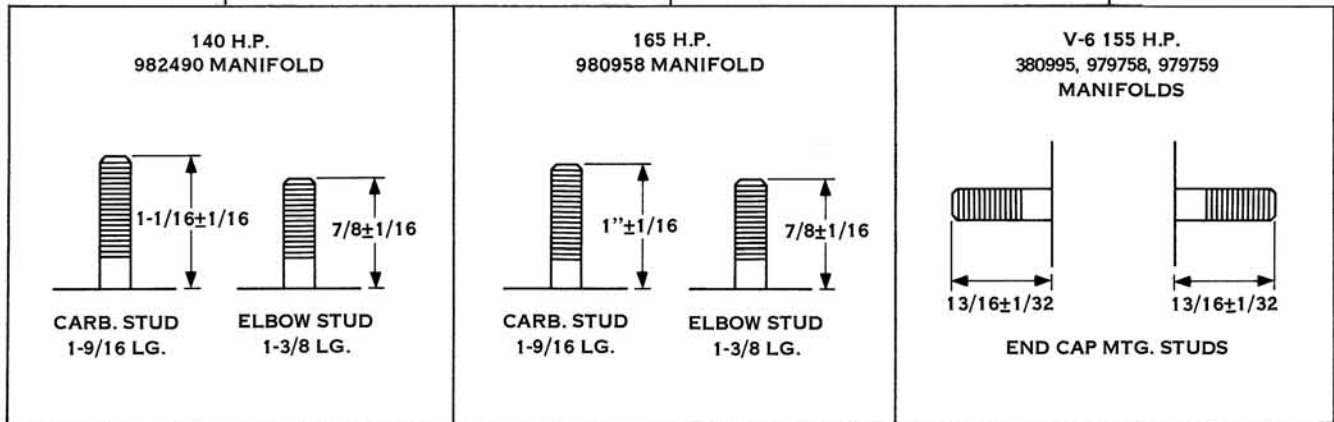
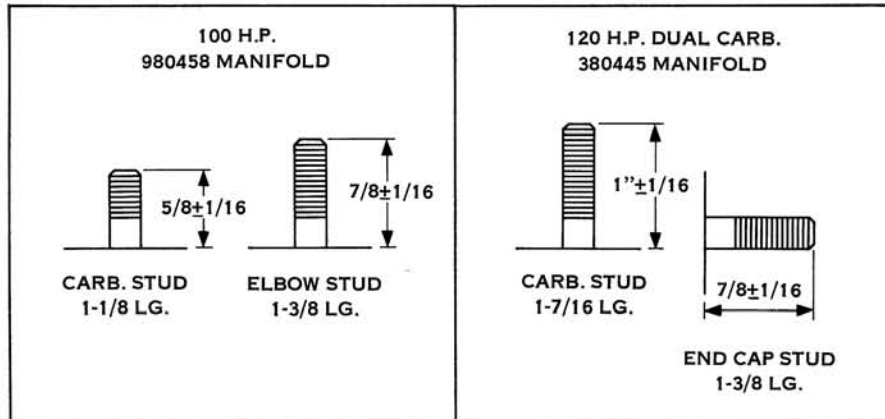


# INSTRUCTION SHEET SERVICE MANIFOLDS

This manifold will require that studs (provided in parts bag) be installed into manifold to proper stud height. Install studs using a stud driver. Apply Gasket Sealing Compound (P/N 317201), or equivalent, to the stud end threads before installation. Be sure stud end thread and manifold hole thread is compatible. See diagrams below for proper installation height.



**EVINRUDE<sup>®</sup>**  
**Johnson<sup>®</sup>**

