



CDI P/N: 182-5475

Installation and Troubleshooting Guide

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This Coil Assembly Replaces the F345475-1 and F345475-2

WARNING!

The Motorola ignition system can be destroyed by a bad ground on the CD module or the ignition coil. Operation of this system requires a good marine cranking battery and charging system. **DO NOT USE A MAINTAINENCE FREE BATTERY WITH THIS SYSTEM** (Unregulated systems can over-charge and burn out the CD)!

1. Remove the old high-tension lead from the old ignition coil.
2. Remove the old ignition coil and bracket assembly. Save the mounting screws.
3. Install the new coil assembly using the old screws.
4. Attach the gray coil wire from the CD to the screw terminal of the new coil.
5. Remove the old high-tension lead from the distributor cap and discard the lead.
6. Install the new high-tension coil lead in the distributor cap and then connect the high-tension lead to the new coil.
7. Clean and check the ground wire from the CD to the engine block.

Thank You for Choosing CDI Electronics

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