

V Maintenance

5. Remove filter element (Figure 7, Item 1) from cover (Figure 7, Item 2).
6. Check O-ring (Figure 7, Item 5) and place new filter element onto cover.
7. Check O-ring (Figure 7, Item 3) and insert filter cover with fluid fine filter to its stop into the transmission housing.
8. Lock filter cover in place by turning clockwise.

NOTE:

When inserting the filter cover, make sure that flat side of cover (Figure 7, Item 4) matches with lug (Figure 8, Item 1) in the filter compartment.

9. Let engine run at idle speed with shifting lever in neutral position until fluid cooler and all pipelines are filled with fluid.
10. Shut down engine and check fluid level again. If necessary, top up to the marking on the dipstick (See Chapter 5.1).

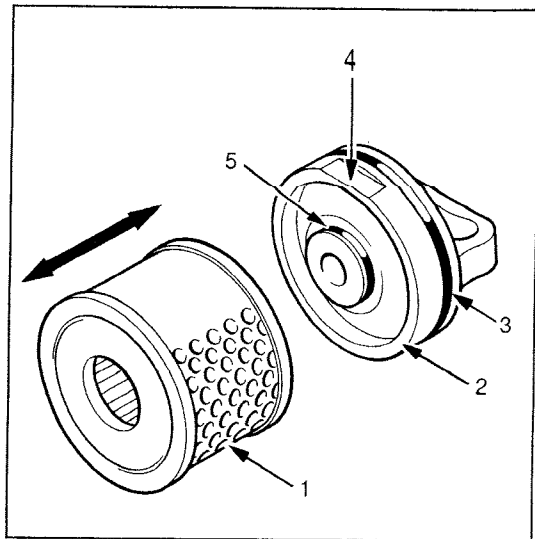


Figure 7

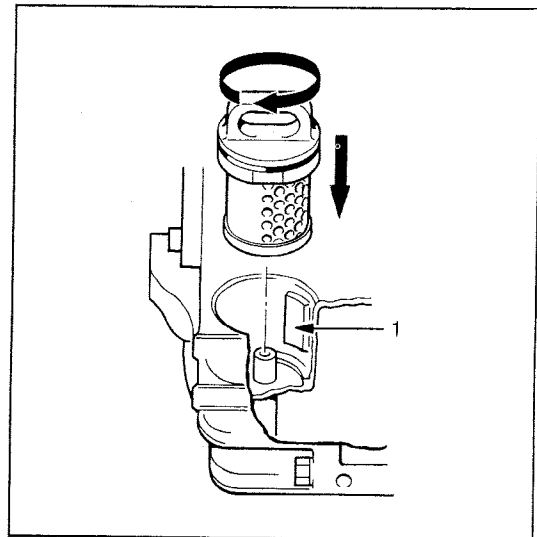


Figure 8

5.3 Storage

If the transmission is stored for longer time, for example winter storage, it should be topped up through the dipstick hole with the prescribed transmission fluid to protect it against corrosion.

Moreover, it is recommended to drain the water from the transmission fluid cooling system.