

Torque Specification

Fastener Location		Lb. In.	Lb. Ft.	N m
Drive Unit Shift Cable	Cable Barrel	Spread Cotter Key		
	Cable End Guide	See Note		
Hose Clamps		Securely		
Rear Engine Mounts			35-40	47-54
Power Steering Fluid Hose Fitting				
Earlier Style	Large		23	31
	Small	100		11
Later Style			23	31
Rear Engine Mounts			35-40	47-54
Remote Control Shift Cables	Cable Barrel	Securely		
	Cable End Guide	See Note		
Remote Control Throttle Cable	Cable Barrel	Securely		
	Cable End Guide	See Note		

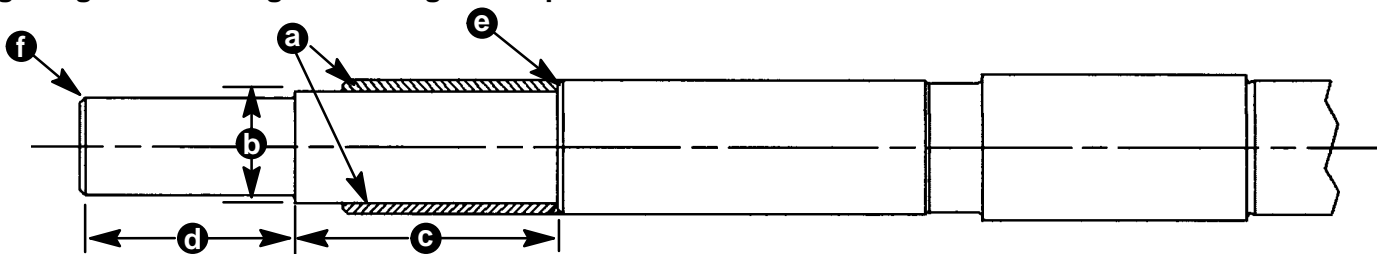
NOTE: Tighten, then back nut off one half turn

Tools/Lubricants/Adhesives/Sealants

Part Number	Description
91-805475 A1	Quicksilver Engine Alignment Tool
91-816391 A4	Quicksilver Engine Coupler Spline Grease
92-25711--2	Quicksilver Liquid Neoprene
Obtain Locally	Loctite Pipe Sealant with Teflon

⚠ CAUTION

DO NOT use an alignment tool from another manufacturer. Alignment tools other than Quicksilver Alignment Tools (91-805475A1 or a properly modified 91-57797A3) may cause improper alignment and damage to gimbal bearing and/or engine coupler.



- a - Material To Be Removed (Shaded Area)
- b - Measurement - 1.150 in. (29.21 mm)
- c - Measurement - 2.750 in. (69.85 mm)
- d - Measurement - 2.200 in. (55.88 mm)
- e - Radius - .060 (1.5 mm)
- f - Chamfer - .060 in. (1.5 mm) x 45 degree

Quicksilver Engine Alignment Tool (91-57797A3) Modification