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www.michel-christen.com/ExhaustElbows.pdf

Photo 8


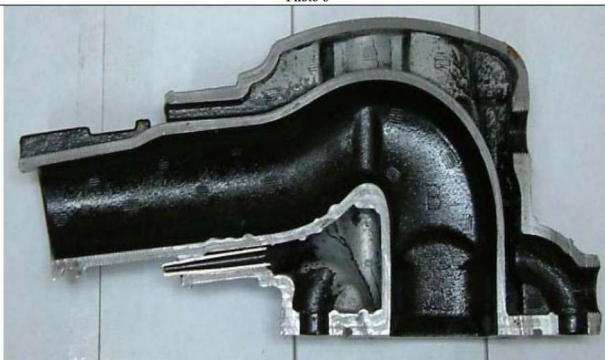


Photo 9



mounts on the manifold.


This elbow is essentially the same as p/n 807988A2 with the water loop added for the dry joint. There is a slightly irregular hump in the upper line of the discharge pipe. **No indication of an effective vacuum-break is observed.**

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**MerCruiser has introduced an exhaust elbow that includes a vacuum break.** This is p/n 864591T02 and is listed for use on for MIE GM V-8 (350 & 377 cid ) *inboard and ski boat* engines with dry joint exhaust manifold (2002 and newer) The specifications are 4 inch (102 mm) O.D., 14 degree down angle, Ceramic coated. It is unknown if the exhaust manifold p/n 865049T01 that is used with the "T01 and T02" elbows can be retrofitted to earlier model engines.



This is p/n 864591T02. The vacuum break casting detail is highlighted in the photo.

Dry joint elbow requires exhaust manifold p/n 865029T01.

11:00 AM 10/3/2018