

# Model 75141 and 75161 Chair Stands

## ASSEMBLY INFORMATION

1. Check parts against parts list.
2. Read instructions completely before starting assembly.
3. CAUTION: Do not overtighten screws so as to crush tubing.

## TOOLS REQUIRED

1. Wrench adjustable to 7/16"
2. Screwdriver

## ASSEMBLY INSTRUCTIONS

**NOTE: Do not tighten nuts until stand is completely assembled.**

1. Insert both short stand legs (A) into lower holes of neck tube (B). Join the short stand legs together at the top by inserting the reduced end of one into the other. Make sure that the long end of the neck tube (B) points up.
2. Insert both long stand legs (C) into the upper holes of neck tube (B). Insert the reduced end of the stand leg into the other.
3. Align the holes in all four stand legs and insert screw (D) through all legs as illustrated and secure with lockwasher (E) and nut (F) (finger tighten).
4. Position smaller tube ring (G) on the inside of stand legs as pictured. NOTE: Be sure that angled holes in ring point down toward the center of stand. Attach ring in place by inserting four bolts (H) through holes and securing with lockwasher (E) and nut (F) (finger tighten).
5. Repeat step 4 for large tube ring (I).
6. Tighten all nuts and bolts on stand.
7. Slip four poly tips (J) on legs. NOTE: Tips go on more easily if heated in warm water first.
8. Attach swivel casting (K) to seat bottom:

FOR EE3-IN SEATS WITH PREDRILLED, T-NUTTED HOLES:

Align holes in both swivel casting and seat bottom. Secure in position with four 1/4-20 x 1" machine screws.

FOR SEAT WITHOUT T-NUTTED HOLES:

Center swivel casting on seat bottom. Mark and drill the four holes for the swivel on the seat. Use an expansion type fastener (i.e. expansion screw anchor, etc.) best suited for boat seat's construction to secure swivel casting to seat.

NOTE: Fasteners NOT Provided.

9. Grease the inside of the swivel casting.
10. Screw in locking knob (L) as illustrated.
11. Place seat with attached swivel casting on neck tube and secure at desired position with locking knob (L).
12. Periodically grease the inside of the swivel to ensure smooth operation.

**NOTE: SUGGEST USE OF DECK SAFETY CABLE (model 71031) WITH CHAIR STANDS.**

When using model 71031 deck safety cable, unscrew hook from turnbuckle and discard. Secure deck cable to screw (D) by threading turnbuckle onto it. Adjust turnbuckle until enough tension is reached in the cable to prevent movement of stand when the other end of cable is attached to a lifting ring on deck (not provided).

## Parts List Model 75141 and 75161 Chair Stands

| Ref. Letter | Factory Part No. | No. Req. | Description              |
|-------------|------------------|----------|--------------------------|
| A           |                  | 2        | Short stand leg          |
| B           | 59.241           | 1        | Neck tube                |
| C           |                  | 2        | Long stand leg           |
| D           | 03.091           | 1        | 1/4-20 x 3/8" S.S. screw |
| E           | 03.119           | 9        | 1/4" S.S. lock washer    |
| F           | 03.024           | 9        | 1/4-20 S.S. nut          |
| G           |                  |          | Small tube ring          |
| H           | 03.087           | 8        | 1/4-20 x 2/4" S.S. screw |
| I           |                  | 1        | Large tube ring          |
| J           | 10.001           | 4        | Poly tip                 |
| K           | 59.726           | 1        | Swivel casting           |
| L           | 59.202           | 1        | Locking knob             |

FIG. 1

