



Assembly Instructions for Model 75047 Chair Stand

Form 12.148

ASSEMBLY INFORMATION

1. Check parts against parts list.
2. Read Instructions completely before starting assembly
3. CAUTION: Do not overtighten screws so as to crush tubing.

TOOLS REQUIRED

1. Wrench adjustable to 7/16"
2. Screwdriver

ASSEMBLY INSTRUCTIONS

NOTE: Do not tighten nuts until stand is completely assembled.

1. Attach both stand legs (A) to each other at hole #1 by inserting screw (B) and securing with lockwasher (C) and nut (D) (finger tighten).
2. Position tube ring (E) on the inside of stand legs as pictured. NOTE: Be sure that the angled holes in ring point down toward the center of stand. Attach ring in place by inserting four bolts (F) through holes and securing with lockwasher (C) and nut (D) (finger tighten).
3. Rotate top and bottom halves of swivel (G) as illustrated. Place on top of stand. Align holes #2, insert four bolts (H) and secure with lockwasher (C) and nut (D).
4. Tighten all nuts and bolts on stand.
5. Slip four poly-tips (I) on legs. NOTE: Tips go on more easily if first heated in warm water.
6. Attach seat to swivel chair stand.

FOR EEz-In SEATS WITH PREDRILLED, T-NUTTED HOLES:

Align holes in both swivel and seat bottom. Secure seat in position with four screws (J).

FOR SEAT WITHOUT T-NUTTED HOLES:

Center swivel on seat bottom. Mark and drill the four holes for the swivel on the seat. Use an expansion type fastener (i.e. expansion screw anchor, etc.) best suited for boat seat's construction to secure swivel to seat.

NOTE: Fasteners not provided for this application.

7. Periodically grease the swivel to ensure smooth operation.

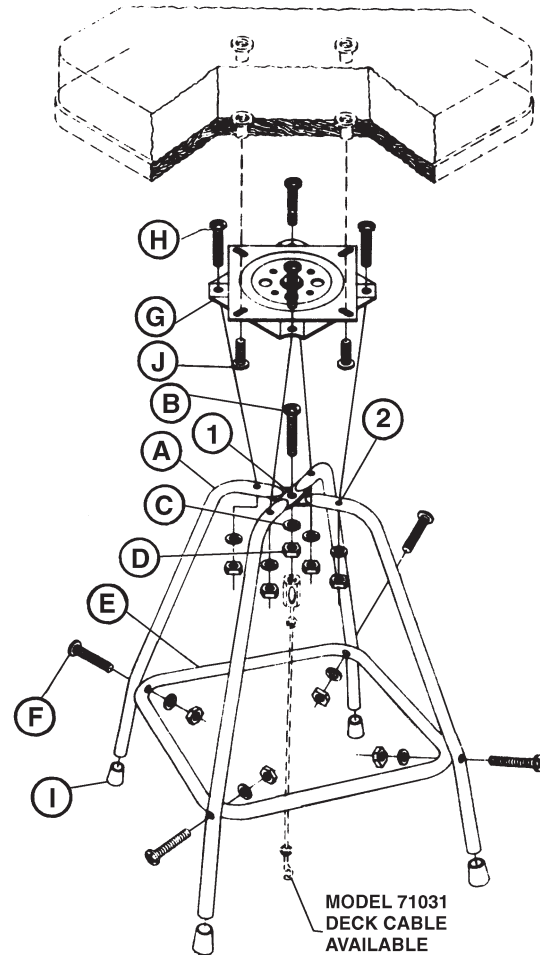
NOTE: SUGGEST USE OF DECK SAFETY CABLE (model 71031) WITH CHAIR STANDS.

When using model 71031 deck safety cable, unscrew hook from turnbuckle and discard. Secure deck cable to screw (B) by threading turnbuckle onto it. Adjust turnbuckle until enough tension is reached in the cable to prevent movement of stand when the other end of cable is attached to a lifting ring on deck (not provided).

Parts List Model 75046 and 75047 Chair Stand

Ref. Letter	Factory Part No.	No. Req.	Description
A		2	Stand leg
B	03.084	1	¼-20 x 2" S.S. screw
C	03.118	9	¼" lockwasher
D	03.023	9	¼-20 nut
E	59.218	1	Tube ring
F	03.086	4	¼-20 x 2¼" screw
G	49.044	1	Swivel
H	03.080	4	¼-20 x 1½" screw
I	10.001	4	Poly tip
J	03.071	4	¼-20 x 1" screw

FIG. 1



Write for
a Complete
EEz-In Catalog

GARELICK
PO Box 8, 644 2nd Street
St. Paul Park, Minnesota 55071

Phone: 651-459-9795
E-mail: mail@garelick.com
On the Web: www.garelick.com