

# ASSEMBLY INSTRUCTIONS FOR PLATFORMS

## ASSEMBLY INFORMATION

1. Check parts against parts list.
2. Read instructions completely before starting assembly  
*NOTE:* This product uses lock nuts for a secure assembly. Locknuts thread on harder than conventional nuts and require a screw driver and wrench for attachment.

## TOOLS REQUIRED

7/16" wrench, Phillips head screwdriver, Drill.

## PLATFORM ASSEMBLY INSTRUCTIONS 19540/19545

- 1a. Mount hand rails (A) 50.744 to platform (B) (Fig. 2) by inserting 4 bolts (C) 03.085 through holes in platform. Secure with 4 locknuts (D) 03.221 as illustrated.

## PLATFORM ASSEMBLY INSTRUCTIONS 19530/19535

- 1b. After determining which side of the platform is most suitable for the handrail (A), mount it to the platform (B) using 2 bolts (C) 03.085 through holes in platform. Secure with 2 locknuts (D) 03.221 as illustrated.
2. Mount strut (E) 50.745 by inserting bolt (F) 03.075 through hole and secure with locknut (D) 03.221 as illustrated.
3. Mount strut (G) 50.746 by inserting 2 bolts (C) 03.085 through holes and secure with 1 locknut (D) 03.221.
4. Choose most suitable side of transom for mounting platform. Turn motor unit as far as possible to that side. Make a line on the transom indicating motor unit's full extension to that side. (Fig. 4.)
5. Position platform away from drawn line at desired mounting location, parallel to the water line, and mark 4 mounting holes through flattened ends of rails and/or struts onto the transom.
6. Drill four marked holes with a bit compatible with selected fasteners. (*NOTE:* Fasteners not provided). Hold drill perpendicular to transom when drilling.
7. If transom is less than 2" thick, it is recommended that a backing plate be mounted on the inside of transom. *NOTE:* The backing plate should be made of either aluminum, marine plywood or some other suitable non-compressive material.
8. Coat the mounting surfaces of the rails and/or struts with a marine grade adhesive/caulking compound; squeeze a small amount into mounting holes in transom. Insert selected bolts through holes and secure in position with suitable fasteners.
9. For Models 19535 and 19545, mount ladder to platform as shown (Fig 5). Secure ladder (H) 50.702 to platform (B) 06.303. Place bolts (F) 03.075 through gudgeons and secure with locknuts (D) 03.221.

## MAINTENANCE

### • Keeping that bright finish!

Local weather conditions may contribute to minor corrosion. Stainless, like other metals, is not completely free from corrosion attack. Regular fresh water rinsing and periodic cleaning with a mild abrasive cleaner will help to retain lustre.

### • Safety tip

Periodically check mounting hardware and re-tighten (due to normal boat operation).

## SAFETY GUIDELINES

- No jumping or diving!
- Do not use when motor is running
- This platform and ladder designed for boat use only
- Face ladder when entering boat or water
- Only one person on platform or ladder at a time
- Check step and hardware before using
- Never operate your boat with the ladder in "down" position. Serious injury, or damage to your boat or ladder may result.

## PARTS LIST

Reference/ Description	Factory Part Number	Number Required for Models			
		19530	19535	19540	19545
A - SS Rails	50.744	1	1	2	2
B - Swim Platform	06.303	1	1	1	1
C - MS PPH SS 1/4-20 x 2 1/4	03.085	4	4	4	4
D - L/N M HX SS 1/4-20	03.221	5	9	4	8
E - SS Strut 22"	50.745	1	1	-	-
F - MS PPH SS 1/4-20 x 1 1/4	03.075	1	5	-	4
G - SS Strut 11"	50.746	1	1	-	-
H - Ladder w/Gudgeons & PVC Step	50.702	-	1	-	1

Figure 1 - Model xxxx

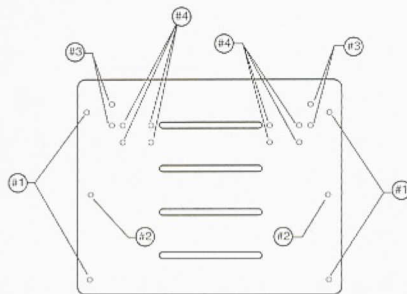


Figure 2  
Model 19540

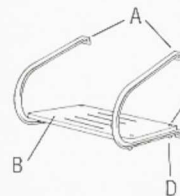


Figure 3  
Model 19530

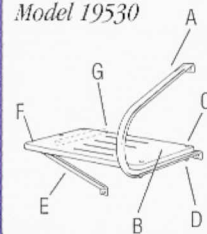


Figure 4

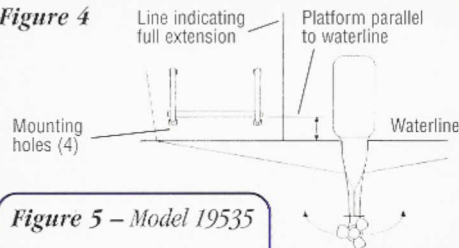


Figure 5 - Model 19535

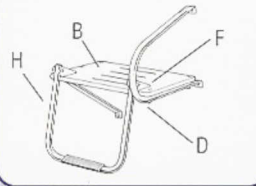
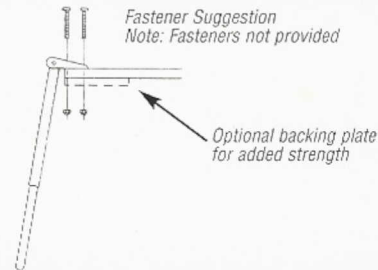


Figure 6 - Models 19615, 19616, 19625, 19635



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