



*best in the*  
**LongRun**

## Roller Bunks

**Hull Sav'r Models #86157(4 ft.) & 86145(5 ft.)**

**Black Style Rollers #86117(4 ft.) & 86118(5 ft.)**

### Mounting Option 1:

Roller bunks may be bolted directly to wooden bunk boards or directly to trailer frame. Make sure your boat fits properly before permanently mounting.

### Mounting Option 2:

Roller bunks can be mounted on existing bunk bracket hardware.

### Mounting Option 3:

New hardware with bolster and swival brackets.

### Additional hardware required:

2 - Bolster and Swivel Bracket Kits

P/N 81210 - 8"

P/N 81215 - 10"

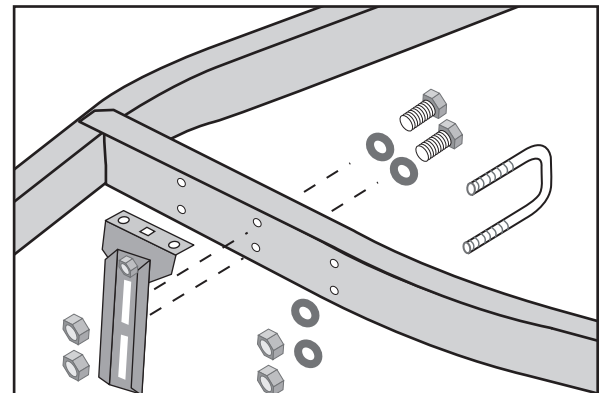
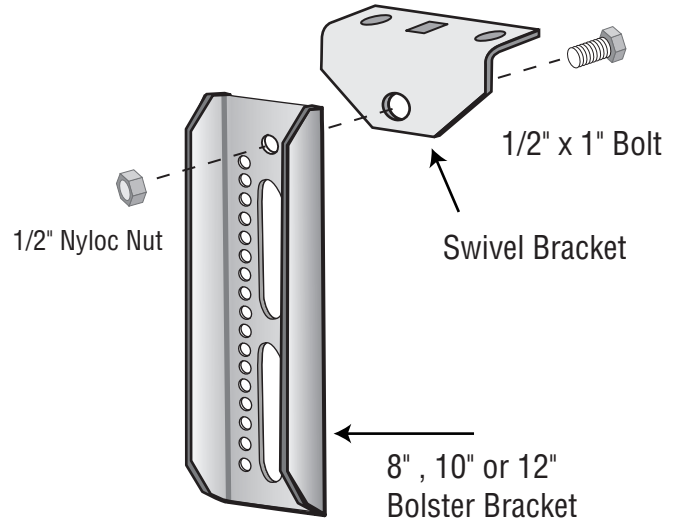
P/N 81220 - 12"

Each kit contains: 2 bolster brackets,  
2 swivel brackets, 2 (1/2"x1") bolts  
& 2 (1/2") Nyloc nuts.

8 nuts, 8 washers, 8 bolts,

or 8 nuts, 8 washers and 4 U-bolts

1. Assemble bolster and swivel brackets as shown above right, 4 required.
2. Position and attach bracket assemblies, shown right, to trailer cross members at desired width and height locations.
3. Place roller bunks over swivel bracket assemblies and adjust lengthwise to fit. Roller bunks have several universal mounting holes. Drilling additional holes may be necessary to match your trailers cross member locations.
4. Attach roller bunks to swivel brackets with 3/8"x1" hex head bolts. Place washer next to bolt head before inserting through roller bunk channel. Fasten with 3/8" locknuts.
5. Adjust roller bunks to angle of your boat and secure swivel bracket assemblies
6. Adjust height again if necessary.



### Bracket to trailer assembly:

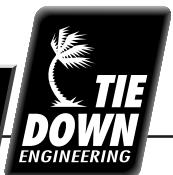
Attach bolster bracket with nuts, washers and bolts using pre-drilled mounting holes.

### Option:

U-bolts mounting around trailer frame. Attach through bolster bracket with washers and nuts.

Part #15348

**TIE DOWN ENGINEERING • 5901 Wheaton Drive • Atlanta GA, 30336**  
**www.tiedown.com • (404) 344-0000 • FAX (404) 349-0401**



041703.529