

SE121™ / SE122™ Oil Passage

- Will replace standard Bravo One® 1998 and newer. 425HP or less.
- SE121 is side water pickup only. SE122 is side and low water pickup.
- Will not replace XR or XZ Performance Drives.
- Will replace Bravo Three™ drive, however the performance and handling of the boat will be decreased. Chart below shows final ratios.

Bravo Three® Original Ratio	Ratio after installing Bravo One®
1.36:1	1.36:1
1.50:1	1.50:1
1.65:1	1.50:1
1.81:1	1.36:1
2.00:1	1.50:1
2.20:1	1.65:1
2.43:1	1.65:1

If replacing a Bravo One® Serial Number OF729999 and below, it will be necessary to plug the oil hole on the new lower unit. The best way is to tap the hole using a 1/4 -20 tap, and install a set screw coated in sealant. The set screw must be flush, or slightly recessed in the hole.

It is best to tap the oil passage while the drive is turned upside down to avoid getting any metal chips in the oil cavity. If you are not comfortable tapping the hole, you can use an RTV or silicone product to fill the hole.

Be sure to pressure test the drive after the sealant has cured. Below is an image showing the oil passage hole. If the upper unit does not have a matching hole, then it will need to be plugged as well.

