

## **GEAR SET BREAK-IN PERIOD**

This gear set, as does all gear sets, **REQUIRES** a **BREAK-IN PERIOD**. We recommend that these instructions be attached to the final user's copy of your repair order.

### **INSTRUCTIONS FOR 10 HOUR BREAK-IN PERIOD**

1. Avoid full throttle starts.
2. **DO NOT** operate at constant speeds for extended periods.
3. **DO NOT** exceed 75% of full throttle during the first 5 hours of operation. During the next 5 hours, full throttle operation is permissible for brief periods.
4. Shift into forward gear a minimum of 10 times during break-in, with moderated engine speed after each shift.

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