





## OMC Sea Drive® Trim/Tilt Motor Kit P/N 985237

# **Safety Considerations**

These instructions will alert you to certain things you should do very carefully. If you don't, you could . . .

- hurt yourself or bystanders
- hurt boat operator, passengers
- damage the machinery

Safety symbol,  $\triangle$ , appears next to information important to prevent you and others from being hurt.

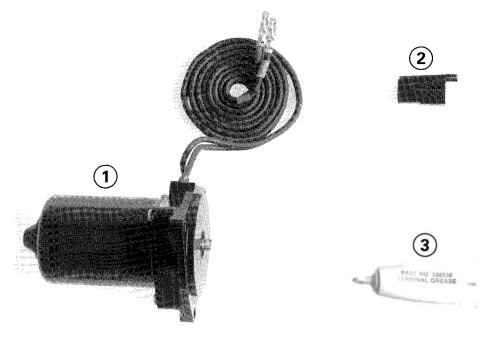
Note symbol, Note , appears next to information important to keep machinery from being damaged.

IMPORTANT: The important safeguards and instructions appearing in these directions cannot cover all possible conditions or situations that occur. The person following these directions must use common sense, caution and care.

### **Product Reference & Illustration**

When reference is made to a brand name, product or specific tool, an equivalent product may be used in place of the referred to product. Substitute products used must have equivalent characteristics, including type, strength, and material. Incorrect substitution may result in product malfunction and possible injury to the operator and/or passengers.

All photographs and illustrations used may not necessarily depict actual models or equipment, but are intended only for reference. Specifications used are based on the latest product information available at the time of publication.



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#### To the Installer

Give these installation instructions to the owner. These instructions contain information vital to service and for continued safe use of the product.

### To the Owner

Retain these installation instructions with your Owners/ Operators Manual. They contain service information for future reference.

### **Preface**

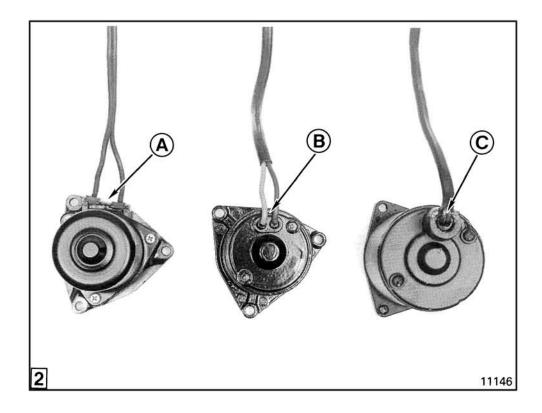
This kit replaces the original trim/tilt motor on V-4, V-6 and V-8 *OMC Sea Drive®* models.

# 1. Check contents of kit.

Ref.	Name of Part	Qty.
1 2 3	Trim/Tilt MotorConnectorTerminal Grease	1 1 1

- 2. Refer to your Service Manual for removal, installation, torque and lubrication specifications of the trim/tilt motor.
- 3. This service replacement trim/tilt motor may have different wiring and internal parts than your original motor and may require reversing the blue and green wires to the trim/tilt switch.





4. When installing this kit on a "Ducted" V-6 engine, install the blue and green wires into the connector matching the wires of the mating connector.

When installing this kit on a "Non-Ducted" V-4, V-6 or V-8 engine, install the blue and green wires into the connector so the colors **Do Not** match the wires of the mating connector.

- 5. Fill both connectors with grease 3. Push connectors together and fill the back of each connector to prevent terminal corrosion.
- **2** 6. When a replacement brush kit is required for service, identify the type of trim/tilt motor you are servicing.
  - When two separated wires (a) exit from side of end cap, order Brush Kit P/N 583522.

  - When the wires are together ©, order Brush Kit P/N 390987.