

INSTRUCTION SHEET FOR INTERMEDIATE HOUSING GASKET AND SEAL KIT NO. 981801

This kit will service all 1973 thru 1977 STERN DRIVE engines 100 H.P.
thru 245 H.P.

Contents of kit:

QTY.	PART NO.	DESCRIPTION
1	302337	O-RING - Adaptor to Driveshaft Housing
1	302540	O-RING - Tilt Shaft Retainer
2	308626	O-RING - Trunnion
1	308799	GASKET - Tilt Clutch Cover
1	311508	GASKET - Tilt Motor
1	311598	GASKET - Tilt Clutch Cover Fill Screw
2	313244	SEAL - Pivot Cap Plate
1	313246	GASKET - Oil Reservoir
2	313992	GASKET - Driveshaft to Intermediate Housing
1	315189	GASKET - Oil Fill Screw
2	316499	GASKET - Pivot Cap Cover
1	908061	SEAL - Driveshaft
1	908062	PLUG - Ball Gear
1	908064	LOCKNUT - Ball Gear
1	908194	O-RING - Tilt Clutch Cover
1	908383	O-RING - Seal Retainer
1	908855	SEAL - Steering Shaft
1	908957	OIL RETAINER - Tilt Clutch Shaft
1	909515	GASKET - Adaptor
2	981195	SEAL - Ball Gear

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