

INSTRUCTION SHEET FOR UPPER GEARCASE GASKET AND SEAL KIT NO. 981799

This kit will service all 1968 thru 1972 STERN DRIVE models
80 H.P. thru 245 H.P. except 1968 90 H.P.

Contents of kit:

QTY.	PART NO.	DESCRIPTION
1	303059	O-RING - Steering Worm Shaft
2	308592	GASKET - Side Water Passage Cover
1	308621	O-RING - Retainer to Housing
4	308624	O-RING - Steering Worm Shaft
2	308626	O-RING - Trunnion
1	310327	O-RING - Steering Worm Wheel
1	310585	O-RING - Pump Shaft to Upper Driveshaft
2	311598	GASKET - Oil Drain & Fill Screw
1	313175	O-RING - Gear Housing Cover Plate
1	315189	GASKET - Oil Level Indicator Screw
1	553126	O-RING - Bearing Housing
1	554545	O-RING - Ballgear
1	907774	SEAL - Lower Driveshaft to Pump Shaft
2	981587	SEAL - Swivel Bearing Retainer
2	981587	SEAL - Ballgear Seal Retainer



EVINRUDE
Johnson



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