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Tilt Worm Retainer Kit P/N 981348

Installation Instructions

1. Prior to positioning retainer bracket, the tilt worm retainer should be tapped inward to remove any gap between the retainer and the end of the tilt worm. See Figure 1.
2. Position retainer bracket on intermediate housing so that lower edge of bracket is parallel to tilt worm bore and rear of bracket is snug against the retainer. Use a C-clamp to secure retainer bracket in this position. See Figures 2 and 3.
3. Use the retainer bracket as a template and drill through the intermediate housing webs with a 1/4" diameter drill. Make sure end of retainer bracket remains snugly against retainer.
4. Secure bracket using four screws, lockwashers and locknuts supplied. Tighten to 7-9 ft lb (9-12Nm). See Figure 4.

