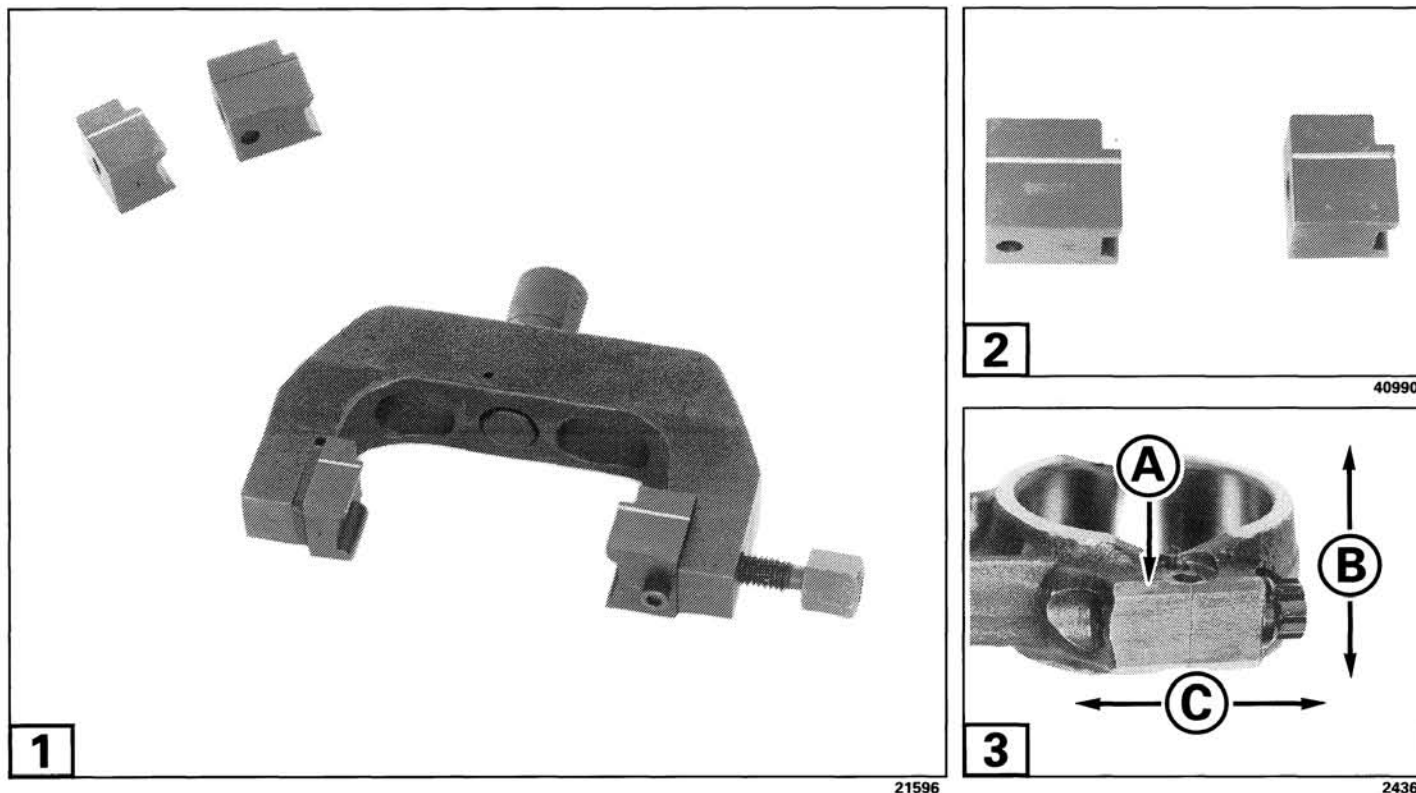




EVINRUDE[®]
Johnson[®]



INSTALLATION INSTRUCTIONS



Rod Cap Alignment Tool

- 1** This tool is used to align the rod caps with the rods, prior to torquing the rod cap screws, on CO/CR and newer model 20 – 300 HP outboard motors.
- 2** Order additional jaws, P/N 396749, for 25/35 HP 3-cylinder models.
- 3** This tool is used only on rods with “Precision Ground” beveled surfaces **A**, with grind marks running **ACROSS THE BEVELED SURFACE B**.
- 3** A similar angled surface was hand sanded on previous rods (prior to CO/CR), with machine marks running **ALONG THE ANGLED SURFACE C**.

Refer to the correct Service Manual for detail information on tool usage, and for rod servicing procedures.