

**Installation Instructions**

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**Preface**

These parts, spacer and helix, replace your original helix. The new helix is shorter than the old helix. The spacer is used to make up the difference.

1. Install spacer over stop switch wires and against stop switch. See Figure 1.

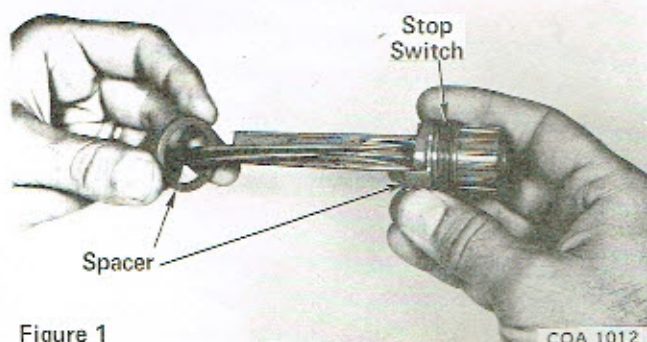


Figure 1

COA 1012

2. Install stop switch into inner handle. Tab on switch goes into recess of inner handle. See Fig. 2.

3. Snap throttle cable into inner handle and position stop switch wires away from throttle cable.

4. Push roller pin through cable end. See Figure 2.

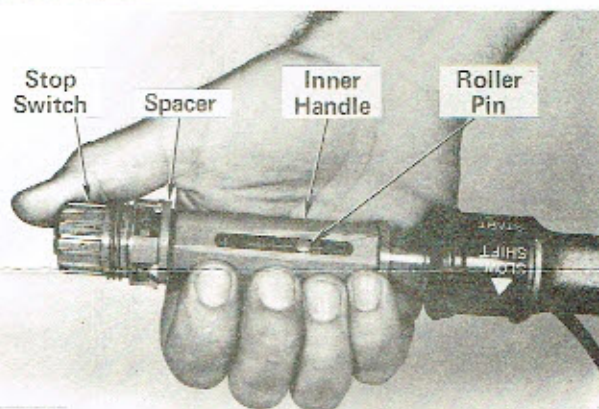


Figure 2

COA 1013

5. Lubricate end of roller pin, rollers and helix grooves with OMC Molly Lube (P/N173250). Place rollers on ends of roller pin. See Figure 3.

6. Assemble helix halves on inner handle and slide grip over helix. Be sure speed indicator is positioned within speed range markings and not 180° out. Snap grip into face.

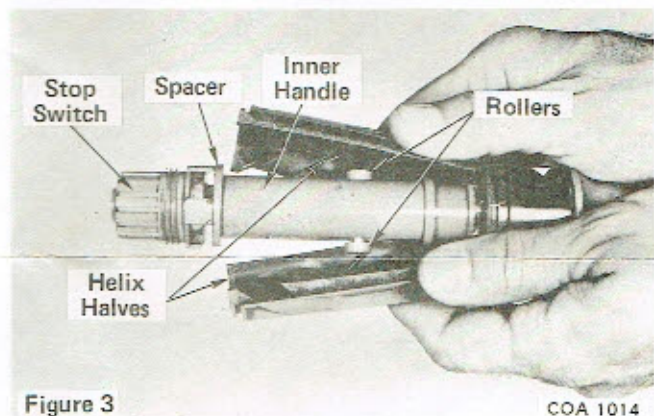


Figure 3

COA 1014

**Product Reference & Illustrations**

When reference is made to a brand name, number, product or specific tool, an equivalent product may be used in place of the referred to product unless specifically stated otherwise. Equivalent products which are used must meet all current U.S. Coast Guard Safety Regulations and ABYC-BIA Standards to avoid hazards.

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