

GEARCASE TO EXHAUST HOUSING SEAL

INSTRUCTION SHEET

A gasket is no longer used between the gearcase and exhaust housing. Before assembling gearcase to exhaust housing, remove any sealer or gasket material clinging to machined surfaces. Remove nicks with a fine hone. Apply a bead of Adhesive M (P/N 318535) to gearcase machined face and around the attaching screw holes. Dip attaching screws in Gasket Sealing Compound (P/N 317201) and assemble gearcase to exhaust housing. Torque to recommended specifications.



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