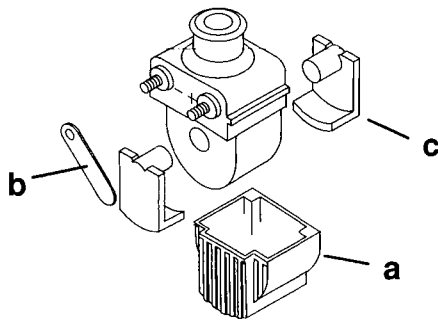


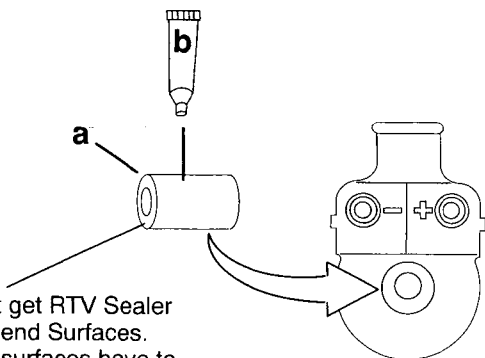
**339-832757A4,  
339-832757B4  
IGNITION COIL**

**Core Change For Thru-Bolt Mounted Ignition Coil**

1. Remove (and discard) the following parts from the ignition coil:
  - a. Rubber Boot
  - b. Ground Link
  - c. Core Halves (2)



2. Apply a light coat of RTV Sealer around the outside diameter on the thru-hole core (provided). Install the thru-hole core.



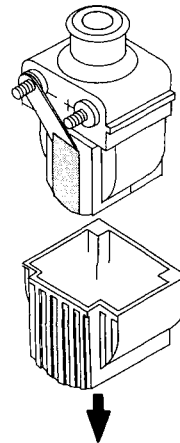
Do Not get RTV Sealer on the end Surfaces. These surfaces have to make direct contact for grounding.

a - Thru-Hole Core (Provided)  
b - RTV Sealer

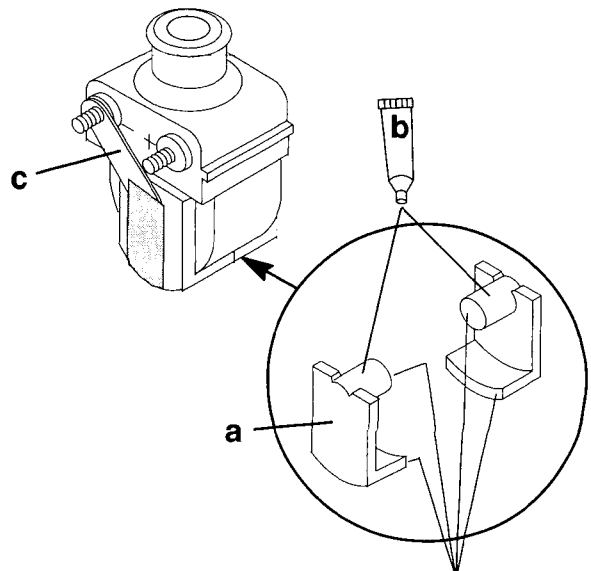
**Applying RTV Sealer (All Ignition Coils Except Thru-Bolt Mounted)**

*NOTE: Apply RTV Sealer around the core pegs before installing ignition coil.*

1. Remove rubber boot from ignition coil.



2. Remove core halves and apply a light coat of RTV Sealer around the outside diameter on the core pegs.



Do Not get RTV Sealer on these 4 mating surfaces. These surfaces have to make direct contact to provide full ignition coil output.

a - Core Halves  
b - RTV Sealer  
c - Ground Link - Tape to Core

3. Reinstall the core halves into the coil.
4. Tape the metal ground link to the core.
5. Reinstall the rubber boot.