



# Installation and Troubleshooting Guide

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**CDI P/N: 174-5255**

This stator replaces the following P/N's: 398-4770, 398-4799, 398-5255 and 398-5256

**Warning!** This product is designed for installation by a professional marine mechanic. CDI cannot be held liable for injury or damage resulting from improper installation, abuse, neglect or misuse of this product.

CDI replacement stators for Mercury have a built-in voltage controller on the low speed high voltage windings for enhanced durability.

**Service Note:** To reduce heat build-up inside the stator, this stator has open windings to increase the airflow around the stator poles.

## Installation

1. Disconnect the stator wires from the switch box, engine ground and the rectifier/regulator.
2. Remove the flywheel.
3. Mark the position of the mounting screws in relation to where the stator wires come out of the old stator.
4. Remove the old stator.
5. Orient and install the new stator (using a good thread-locker applied to the bolts) in the same position as the old stator on the engine and install the flywheel, following the service manual instructions.
6. Connect the Yellow stator leads to the rectifier.
7. Connect the Red and Blue wires to the switch box.
8. Connect the Black wire to Engine Ground.

## Troubleshooting

### No fire at all:

1. Check resistance from the Blue to the Black (Ground) wire. OEM reads approximately 5000 ohms (CDI stators will read approximately 2500 ohms). Check resistance from Red to the Black (Ground) wire. It should be approximately 150 on OEM stators, and 50 on CDI's.
2. Check DVA (peak voltage) test stator output. It should be 180v or more on the (Blue wire) low-speed coil and 25v or more on the (Red wire) high-speed coil.
3. Inspect the flywheel outer and trigger magnets to see if they are loose or broken.
4. Disconnect the rectifier and retest. If the ignition now has fire, replace the rectifier.

### No fire on 1 cylinder:

1. Check resistance from the Blue to the Black (Ground) wire. OEM reads approximately 5000 ohms (CDI stators will read approximately 2500 ohms).
2. Check DVA (peak voltage) test stator output. It should be 180v or more on the (Blue wire) low-speed coil.
3. Check the outer flywheel magnets.
4. Swap the brown and white trigger wires. If the problem remains on the same cylinder, the power pack is probably at fault. If it moves, replace the trigger.

### High speed miss or weak hole shot:

1. Connect a DVA meter to the Blue wire and engine ground, then do a running test. The voltage should show a smooth climb and stabilize, gradually falling off at higher RPM's (above 3000). If you see a sudden drop in voltage right before the miss becomes apparent, the stator is likely at fault.
2. Connect DVA meter to the Red wire and engine ground. The voltage should show a smooth climb throughout the RPM range, a sudden drop or decline in voltage indicates a problem usually found in the stator.
3. For a high speed electrical miss, rotate the stator one mounting hole and retest. If the miss is still present, the stator may be bad.

Thank you for using CDI Electronics