NEW FOR 2016

Sierra is proud to introduce replacement components for the popular Mercruiser dry-joint product. These manifolds are exact fit replacements for the OE products and utilize OE style gaskets for easy installation.

ALL SIERRA'S MANIFOLDS

- Are manufactured as a direct OE replacement and are fully interchangeable with the OEM products they are designed to replace.
- Include all the necessary gaskets and hardware for easy installation.
- Are primed and painted for added durability and protection.
- Components are ready to install out-of-the box.
- Are packaged for maximum protection during shipping and handling.

 Are backed by Sierra's Comprehensive Warranty.



Complete kit out-of-the-box ——

Finished contact

surfaces

Precision fit components

. STATE OF THE ART MANUFACTURING

COMPUTERIZED CNC MACHINING ENSURES PROPER GASKET MATING SURFACES

100% LEAK TESTED

PRECISION TOLERANCE CONTROL FOR UNIFORM WALL AND WATER JACKET THICKNESS

INNOVATIVE CORE PLACEMENT PROCESS PREVENTS INTERNAL SHIFTING

SIERRA'S NEW LINE OF MANIFOLD

PART NO.	DESCRIPTION
18-1843	SMALL BLOCK GM DRY-JOINT MANIFOLD
18-1845	DRY-JOINT RISER
18-0720	CLOSED GASKET
18-0721	OPEN GASKET
18-0722	RESTRICTED GASKET

Check out Sierra's full line catalog for a comprehensive listing of manifolds, risers and accessories.

18-1843 - SMALL BLOCK GM DRY-JOINT MANIFOLD

18-1845 DRY-JOINT RISER