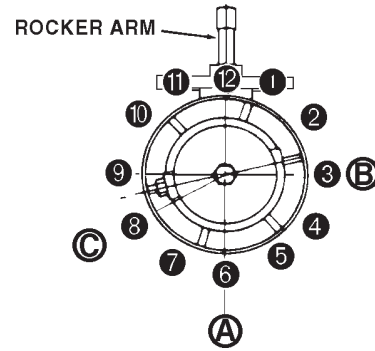




FUEL Fuel Pumps

ACCESSORIES

Many fuel pumps are often used on similar engines. In order to identify the correct fuel pump for your application, it is necessary to determine the position of the inlet, outlet and separator fitting (where applicable) in relation to the rocker arm. The angle between the rocker arm and the fuel inlet is expressed in terms of clock position. Place pump with rocker arm in the 12 o'clock position. The rocker arm must be held behind the fuel pump body. (The bottom of the fuel pump body must face you.) Observe the relationship of the fuel inlet to the rocker arm. This position is the clock position of the pump. Examples of this in the outline drawing below show that if the fuel inlet is at position "A", it is considered a 6 o'clock pump, if at position "B", a 3 o'clock pump, and at position "C" an 8 o'clock pump.



AC STYLE FUEL PUMPS

Engines Manufactured Before February 1, 1979

CLOCK POSITION

ENGINE	APPLICATION	FLANGE I.D.#	INLET	OUTLET	SEPARATOR	SIERRA#
GM153,230,250,292, (4&6 cyl)	Crusader, Mercruiser, OMC	6790	8	4	—	18-7256
Hercules B,D,J,JXD, Series, M Series	Chris-Craft, US Marine, Owens Yacht	7241	6	9	—	18-7257
GM225, PB-V215 (V-6)	OMC, Palmer	40001	8	4	—	18-7258
GM-V-8,283,307,327,350,409	Chris-Craft, Owens, Universal, Crusader	40155	9	3	10	18-7260
GM V-8 307,350	OMC	40778	4	10	9	18-7263
Chrysler V-8 273,318,340,360	Chrysler	40781	4	8	—	18-7264
GM V-8 283, 350, 396, 409, 427	Aero, Daytona, Mercruiser	40639	9	3	9	18-7262
Engines Manufactured After January 31, 1979						
Chrysler V-8 318,360	Chrysler	6766	4	8	4	18-7254
Chrysler V-8 361,400,413,440	Chrysler	6767	4	8	4	18-7255
GM V-8 305,350,400	Mercruiser, OMC, Chris-Craft	41412	9	3	9	18-7265
Ford V-8 302,351	Ford, Mercruiser, Commander	41413	5	4	4	18-7266
Ford V-8 302	OMC, Mercruiser, Pleasurecraft, Thermo-Electron	41414	7	5	4	18-7267
GM V-8 305,307,350,400	Harman, OMC, Thermo-Electron (5.25-6.5 PSI)	41415	7	5	8	18-7268
GM V-8 454	Mercruiser	41416	9	8	7	18-7269
GM V-8 305,350,400	Thermo-Electron (5.75-7PSI)	41417	7	5	8	18-7270
GM V-8 454	Thermo-Electron	41418	3	9	8	18-7271
GM V-8 283,305,350,400	Chris-Craft, Crusader, Hardin, Thermo-Electron (5.75-6.5 PSI)	41419	3	9	8	18-7272
GM V-8 305,350,400	Mercruiser	41421	10	9	7	18-7274
GM V-8 454	Hawk, Mercruiser	41422	9	3	7	18-7275

CARTER STYLE FUEL PUMPS

ENGINE	APPLICATION	FLANGE I.D. #	INLET	OUTLET	SIGHT TUBE CONNECTION	SIERRA #
GM (4 & 6 cyl) 153,181,250,224,225	Chris-Craft, Indmar, Marine Power, Mercruiser, OMC	60032	8	4	3	18-7278
GM V-8 454	Mercruiser	60601	9	3	3	18-7288
GM V-8 307,350	OMC	4335	8	9	—	18-7279
GM V-8 305,350	Volvo Penta	6973	3	1	4	18-7281
GM V-6 225	Mercruiser	60337	8	3	8	18-7282
GM V-6 262/4.36	OMC	60201	2	4	9	18-7289
GM V-8 305,350	Mercruiser, Panther	60600	10	9	4	18-7283
GM V-6 231,262	Hardin, Mercruiser	60315	8	3	8	18-7284
XP Stamped Steel Pump	Volvo Penta	60029	3	6	11	18-7286