



# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS



## DO NOT CUT WIRES OR DISMANTLE UNITS

Cutting a unit's wires or dismantling a unit immediately voids the manufacturer's warranty. Water can easily seep into the motor through cut wiring. In addition, taking a motor off the reservoir and trying to install it on an old reservoir usually damages the brushes in the motor. Disassembled parts are not covered by warranty.

### 6204 (NEW) O.E.M.

FITS: O.M.C.  
3-wire connection  
2 bolt mount

### TR204

Repair kit



### 6206 (NEW) O.E.M.

FITS: O.M.C.  
3-wire connection  
3 bolt mount

### TR206

Repair kit



### 6208 (NEW) O.E.M.

(MOTOR / RESERVOIR ONLY)  
FITS: O.M.C. Outboards  
3-wire connection

### TR208

Repair kit



### 6209 (NEW) O.E.M.

FITS: O.M.C.  
2-wire connection

### TR209

Repair kit



### 6211 (NEW) O.E.M.

FITS: O.M.C. stern-drive  
1979-1985 2.5L, 3.0L  
3-wire connection  
Ring Terminal Ends

### TR211

Repair kit  
(Cast Aluminum)

### TR210

Repair kit  
(Stamped Steel)



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# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS

**6213** (NEW) O.E.M.  
FITS: GOOD AUTOMATIC WINDLASS  
Ring Terminal Ends

Will also replace units with this style shaft



**6217** (NEW) O.E.M.  
(MOTOR / RESERVOIR ONLY)  
FITS: B.M.W., MERCURISER, VOLVO PENTA  
Includes: Screws, gasket & adapter  
Ring Terminal Ends



**TR217**  
Repair kit



**TAK217**  
Screws, gasket, adapter



**6214** (NEW) O.E.M.  
MOTOR / RESERVOIR ONLY  
FITS: O.M.C.  
1979-1985 3.8L, 4.3L, 5.0L, 5.7L  
Stern Drive Engines  
2-wire connection



**6218** (NEW) O.E.M.  
(MOTOR ONLY)  
FITS: MERCURISER I/O'S AND MERCURY OUTBOARDS W/ OILDYNE PUMP  
12 Volt  
Ring Terminal Ends



Replaces early square-style motor

**TR218**  
Brush kit



**6216** (NEW) O.E.M.  
(MOTOR / RESERVOIR ONLY)  
FITS: CHRYSLER, O.M.C.  
3-wire connection



**6219**  
Slow speed motor  
Fits Jack lift for racing outboards

**6220** (NEW)  
HEAVY-DUTY  
FITS: O.M.C.  
2-wire connection  
Includes O-ring  
3 bolt mount  
Male Spade Terminal Ends



**R473**  
Relay available





# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS

**TR221** O.E.M.  
(REPAIR KIT ONLY)  
FITS: Discontinued  
VOLVO PENTA motor  
897720-9



**MOTOR IS NOT AVAILABLE**

**TR222** O.E.M.  
(REPAIR KIT ONLY)  
FITS: Discontinued  
VOLVO PENTA Motor  
Nos. 850046,  
853520



**MOTOR IS NOT AVAILABLE**

**6223** (NEW)  
HEAVY-DUTY  
FITS: VOLVO PENTA  
Female Spade Terminal Ends

**TR223** O.E.M.  
Repair kit  
Fits: Electrolux  
motor only



This repair kit will not fit an **ARCO** heavy-duty motor!

**6224** (NEW)  
(COMPLETE)  
FITS: VOLVO PENTA  
Includes: Hydraulic valve body  
Ring Terminal Ends

**6225** (NEW) O.E.M.  
(MOTOR / RESERVOIR ONLY)  
Fits: PRESTOLITE



← Replaces this style Prestolite Pump

**6227** (NEW) O.E.M.  
(COMPLETE)  
FITS: LATE MODEL VOLVO PENTA  
W/ OILDYNE PUMP

**6232**  
(MOTOR ONLY)



**M531** (NEW)  
RESERVOIR KIT  
FITS: **ARCO** 6227  
Includes: Reservoir,  
cap, and O-ring

Fits Oildyne Pump ONLY



For new style 4 screw  
mount see M533 in  
miscellaneous section



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# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS

**6228** (NEW) O.E.M.  
HEAVY-DUTY  
(MOTOR ONLY)  
FITS: MANY SMALL  
O.M.C. OUTBOARDS  
Includes gasket



Fits: O.M.C. Pump  
No. 173946



**6238** (NEW)  
HEAVY-DUTY  
Fits: O.M.C.  
1998-Up  
75 HP-250 HP FFI  
Outboard Engines  
4 bolt mount,  
Female Sealed  
Terminal Ends



**6231** (NEW) O.E.M.  
(MOTOR ONLY)  
FITS: U.S. MARINE  
W/ OILDYNE PUMP  
2-wire connection  
Female Spade Terminal Ends



To be discontinued when  
present stock is exhausted

**6239** (NEW)  
HEAVY-DUTY  
FITS: HONDA  
1992-Up 35-50 HP  
2-wire connection  
Includes O-ring  
4 bolt mount  
Hollow-hex shaft  
Female Spade Terminal Ends



**6232** (NEW) O.E.M.  
(MOTOR ONLY)  
FITS: ARCO 6227,  
Late model VOLVO PENTA  
W/ OILDYNE PUMP  
2-wire connection



**6240** (NEW)  
HEAVY-DUTY  
FITS: YAMAHA  
1997-UP 115 HP  
2000-UP 115 HP 4-Stroke  
1997-2000 130 HP  
1997-UP 150-200 HP  
1998-UP 225 HP  
2-wire connection  
4 bolt mount,  
Ring Terminal Ends



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# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS

## 6241 (NEW)

HEAVY-DUTY

FITS: O.M.C. 60, 70, 90,  
115, 150, 175 HP

1991-Up 200, 225 HP

1991-94 120, 140 HP

1995-UP 50 HP 3-cyl, 60 HP,  
V4 130 HP

1997-Up 115-200 HP

1998-99 225 HP

2-wire connection

4 bolt mount

Flat-blade shaft

Female Spade Terminal Ends



Includes O-ring and adaptor to replace motors with hollow hex shafts

ALSO REPLACES OEM MOTORS WITH HOLLOW HEX SHAFT

## R473

Relay available



## 6242 (NEW)

HEAVY-DUTY

FITS: O.M.C.

1992-Up J-suffix 40,  
48, 50 HP

2-wire connection

Includes O-ring

4 bolt mount

Hollow-hex shaft

Female Spade Terminal Ends



## R473

Relay available

## 6243 (NEW)

HEAVY-DUTY

FITS: O.M.C.

1989-92 M-suffix 40,  
48, 50 HP

2-wire connection; 4 bolt mount

Includes O-ring

Hollow-hex shaft

Male Spade Terminal Ends



## R473

Relay available

## 6244 (NEW)

HEAVY-DUTY

FITS: O.M.C.

1993 V6

1993-Up Commercial V8

2-wire connection;

3 bolt mount

Includes O-ring

Flat-blade shaft

Female Spade Terminal Ends



## R473

Relay available

## 6245 (NEW)

HEAVY-DUTY

FITS: O.M.C. COBRA

1989-1993 Stern-drives  
(all models)

VOLVO 1994-Up 3.0-8.2L

2-wire connection; 3 bolt mount

Includes O-ring

Flat-blade shaft

Flag Connector Terminal Ends



## 6250 (NEW)

HEAVY-DUTY

FITS: Late model MERCURY

135, 150 XR6, Magnum III,  
175, 200, 225, 250 HP,  
105-140 HP Jet

2-wire connection; 2 bolt mount

Includes O-ring

Flat-blade shaft

Bullet Connector Terminal Ends



This motor will NOT replace an early model Mercury cartridge pump motor! Order Part No. 6278

## 6255 (NEW) O.E.M.

HEAVY-DUTY

FITS: Late model  
MERCURY/FORCE

25-50 HP outboards

2-wire connection

4 bolt mount

Flat-blade shaft

Bullet Connector

Terminal Ends



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# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS

## 6260 (NEW)

**HEAVY-DUTY**  
**FITS: YAMAHA**  
**1992-2002** 90 HP  
**1992-1995** 50-90 HP  
**1994** 40 HP; **1996** 70-90 HP  
**1997-Up** 60, 70, 90 HP

3 bolt mount  
2-wire connection, Includes O-rings  
**Flat-blade shaft**  
Ring Terminal Ends



## 6268 (NEW)

**FITS: SUZUKI**  
**1991-1997** DT90,  
**1991-2000** DT100,  
**1991-2003** DT150,  
**1991-1992** DT175,  
**1991-2000** DT200,  
**1991-2003** DT225  
3 bolt mount  
2- wire connection  
Ring Terminal Ends



## 6265 (NEW)

**HEAVY-DUTY**  
**FITS: YAMAHA**  
**1987-1995**  
115-200 HP Outboards  
**1990-1994** 225 HP  
2-wire connection  
3 bolt mount  
Includes O-ring  
**Flat-blade shaft**  
Ring Terminal Ends



## 6269 (NEW)

**FITS: SUZUKI** DT 150/200  
3 bolt mount  
3-wire connection  
Ring Terminal Ends



## 6266 (NEW)

**FITS: YAMAHA**  
**1995-Up** 40/50 HP  
2-wire connection  
3 bolt mount  
Ring Terminal Ends



## 6270 (NEW) O.E.M. (COMPLETE)

**FITS: Late model MERCURY**  
225-275 HP Outboards w/ Oildyne pump  
Ring Terminal Ends



## 6218 MOTOR ONLY

## 6274 (NEW)

**HEAVY-DUTY**  
**FITS: Late model MERCURY/MARINER & FORCE**  
75-125 HP outboards w/ single ram  
3-wire connection; 4 bolt mount  
**Hollow-hex shaft**  
**(Motor/Reservoir Only for Trim Pump Assembly 824051)**  
Includes stainless steel mounting screws, shaft adaptor, O-ring and fill plug.  
Ring Terminal Ends



## 6267 (NEW)

**FITS: YAMAHA**  
Early 70, 90,115,  
150-200 HP  
3 bolt mount  
3 Wire Connection  
Ring Terminal Ends  
4-mm thick shaft  
blade with 68.3-mm  
mounting collar.



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# REPLACEMENT TILT/TRIM MOTORS & REPAIR KITS

## 6275 (NEW) O.E.M. (COMPLETE)

**FITS:** Late model MERCURISER w/ Oildyne pump Ring Terminal Ends

## 6218 MOTOR ONLY

## M525 (NEW)

Reservoir kit  
**FITS:** ARCO 6275  
Includes: Reservoir, cap, O-ring, mounting screw

**For new style 4 screw mount Mercruiser 883166A2 see M532 in miscellaneous section**



## 6278 (NEW)

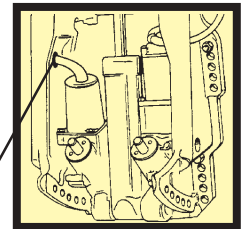
(COMPLETE)  
**HIGH-PERFORMANCE**

Cartridge pump w/ replaceable motor  
**FITS:** MERCURY/MARINER 35-220 HP Outboards

2 bolt mount w/ Design I, 3 ram, 3 wire tilt/trim units  
**W/ SIDE FILL RESERVOIR**  
Replaces square-style Eaton, round-style Prestolite



SIDE FILL RESERVOIR



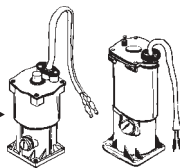
## 6276 (NEW)

**HEAVY-DUTY**  
**FITS:** Late model MERCURY/MARINER, FORCE

50-125 HP outboards w/ single ram  
2-wire connection  
4 bolt mount

**Hollow-hex shaft (Motor/Reservoir Only)**

Includes stainless steel mounting screws, shaft adaptor, O-ring and fill plug.  
Bullet Connector Terminal Ends



**Will also replace these style units**

## 6277 (NEW)

**HEAVY-DUTY (MOTOR ONLY)**

**FITS:** ARCO cartridge pump 6278 only!  
2 bolt mount  
Ring Terminal Ends



**This motor WILL NOT replace original equipment motors. Order Part No. 6278**

## 6279 (NEW)

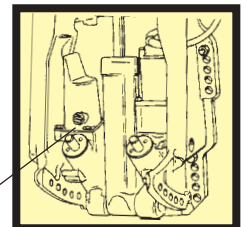
**HEAVY-DUTY**  
**FITS:** MERCURY/MARINER outboards w/ Design II

3 ram, 3 wire trim units  
**Hollow-hex shaft W/ AFT FILL RESERVOIR**

3-wire connection  
2 bolt mount  
**Shaft adaptor and O-ring included.**  
Ring Terminal Ends



← Replaces this square motor  
AFT FILL RESERVOIR



**If you have questions about any of our products, please don't hesitate to call!  
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