

# OILS, CHEMICALS, PAINTS

## *Bulk Paint from Vendor*

Dealers and their repair shops are urged to use all Color-Rite paint products in combination with each other. Substitutes may not be compatible.

For technical questions, dealers can call Color-Rite at 800-736-7980. Orders can be faxed to 661-266-0286 or order online at [www.colorrite.com](http://www.colorrite.com). There is no minimum order. Orders received before 2:00pm are often shipped the same day or 24 hour turn-around. Payment terms are either COD or credit card.

Color-Rite Distributing Co.  
1817 E. Ave. Q. Suite C-24  
Palmdale, CA 93550

No Alaska or Hawaii orders accepted for bulk.

### **Primer**

This is a two-part catalyzed primer. Both parts are supplied as one item.

Pint	CR3031-P
Quart	CR3031-Q

### **Aquamarine Silver Paint**

As with the aerosol, this color should be clearcoated.

Pint	08707-NHB14M-16
Quart	08707-NHB14M-32

### **Oyster Silver Paint**

As with the aerosol, this color should be clearcoated.

Pint	MP2958
Quart	MQ2958

### **Clearcoat**

Kit of Clearcoat with catalyst.

Pint	PCR-410
Quart	QCR-410

### **Paint Reducer**

Quart	QUR-1
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Note: Products may be multi-packaged.

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## Surface Preparation Procedures

### 1/2 oz. Touch-Up Pens and 2 oz. Touch-Up Jars

- Treat scratches or chips with prep solution, Part# 4638.
- Allow to stand for 30 seconds.
- Wipe off with a soft, absorbent cloth.
- Proceed with touch-up procedure.

### 11oz. Aerosol Cans, Professional Packaging (1/2 Pint, Pints, and Quarts)

#### Fiberglass/Plastic Surface:

- Treat entire part to be painted with aerosol prep solution, Part# A4638.
- Allow to stand for 30 seconds.

- Wipe off with a soft, absorbent cloth. (This procedure MUST be performed before sanding.)
- Sand with 600 grit W/D sandpaper and water. Do not use sanding solvent or reducer.
- Use a water-dampened, soft cloth to remove sanding debris.
- Wipe off a second time with a soft, DRY cloth to remove moisture.
- Proceed with aerosol paint job.

#### Metal Surface:

- Follow procedure described above for Fiberglass/Plastic surface with the following additions.
- After sanding, apply two coats of Color-Rite Primer, allowing 10 minutes between coats.

- Be sure primed surface is clean, and then proceed with aerosol paint job.

#### Important Tips and Reminders

1. Always test color BEFORE painting actual part.
2. Do not sand between coats of color or clear.
3. Be sure to follow all pressure and gun settings as described in directions.
4. Observe the 70%-130% reduction ratio.
5. Do not add any chemicals. Paints are ready to be painted on plastic, fiber glass or metal. No additional flex additives are needed.

## Aerosol Instructions

**Warning: Follow all warnings and cautions on all product labels. Always perform a color spray-out first.**

1. Prepare surface as described in "Surface Preparation Procedures."
  - A. If your color requires a base color, apply one wet, even coat of the base to the prepared surface. Allow a 20 minute flash time. Apply a second wet, even coat. Allow another 20 minute flash time. Apply an even, light coat of the mid-coat. Allow to flash for 20 minutes. Apply a second even coat of the mid-coat. Allow to flash an additional 20 minutes. **At this time inspect the color for the proper match.** If your color looks correct, proceed to the final stage. If color looks light in shade, not vivid or intense enough, apply another even coat of mid-coat. Repeat this procedure until the color looks correct. *Important: Every coat of the mid-coat applied over the base reduces the effect of the base while changing the shade and intensity of the overall color.*

- B. If your color does not require a base color, apply one wet, even coat of the color. Allow to flash for 20 minutes. Apply another even, wet coat of color. Allow to flash for 20 minutes. Inspect part to make sure coverage is even. If another coat is needed, apply now.
2. Apply one even, wet coat of clear-coat. Allow to dry 15-20 minutes and apply another even, wet coat. Allow 3 hours dry time before handling. Do not wax for approximately 3 weeks after completion.

**IMPORTANT:** Always depress spray button down completely. Do not mist-coat. Hold aerosol can 10"-12" from the surface being painted. Always keep spray tip pointed directly at surface. Start the spray pass approximately 3" from the beginning edge of the work and release the button after passing the edge of the work. This will help avoid a paint film build at the beginning or end of the stroke.

#### Important Tips and Reminders

1. Always test color BEFORE painting actual part.
2. Do not sand between coats of color or clear.
3. Be sure to follow all pressure and gun settings as described in directions.
4. Observe the 70%-130% reduction ratio.
5. Do not add any chemicals. Paints are ready to be applied to fiber-glass or metal. No additional flex additives are needed.

Note: Products may be multi-packaged.



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## Touch-up Pen Instructions

**Warning: Follow all warnings and cautions on all product labels. Always check color BEFORE applying.**

1. Prepare surface as described in "Surface Preparation Procedures." If color requires a base-coat, follow instructions below. If not, proceed to Step 2.
- Apply one coat of base color on the scratched surface. Allow 15 minutes drying time. Apply a second coat of base and let dry for 24 hours. Note: If you are repairing a stone chip and are looking to "build-up" or "fill" the damage, you can apply as many base coats as you like with 15 minutes between coats.
- After allowing to dry for 24 hours, apply one light coat of top color. Allow to dry for 15 minutes. Check

color before proceeding. Lightly apply another coat if needed. Repeat this step until color is correct. Once color is correct, proceed to Step 2.

2. After letting color dry for at least 60 minutes, apply one light coat of clear. Allow to dry for 15 minutes. Apply another light coat of clear. Allow to dry 30 minutes before handling. Allow 2 weeks before waxing.

### Important Tips

1. Always test color BEFORE painting actual part.
2. For touch-up pens, repeatedly depress tip to activate the pen. This will open the valve and the paint will flow down the tip.
3. Do not rush the timelines indicated.

4. Be sure to follow preparation procedures before painting.
5. Minimize brush strokes. Too much brushing will cause the color to "spread" over the edge of the damage. "Dabbing" is better. Practice on a piece of scrap first.
6. Touch-up pens have a 7-year shelf life; jars have a 1-year shelf life. Keep those caps on!
7. Do not sand between coats of color or clear.
8. Do not add any chemicals. Paints are ready to be applied to plastic, fiberglass or metal.

**Warning: This product contains a chemical known to the state of California to cause cancer and birth defects or other reproductive harm.**

**Keep out of reach of children.**

## Professional Packaging Instructions (1/2 pint, pints, quarts)

**Warning: Follow all warnings and cautions on all product labels. Always perform a color spray-out first.**

1. Prepare surface as described in "Surface Preparation Procedures."
2. Reduce color with QUR-1 urethane reducer 70%-130%.
  - A. If your color requires a base color, apply one wet, even coat of the base to the prepared surface. Allow a 20 minute flash time. Apply a second wet, even coat. Allow another 20 minute flash time. Apply an even, light coat of the mid-coat. Allow to flash for 20 minutes. Apply a second even coat of the mid-coat. Allow to flash an additional 20 minutes. **At this time inspect the color for the proper match.** If your color looks

correct, proceed to the final stage. If color looks light in shade, not vivid or intense enough, apply another even coat of mid-coat.

Repeat this procedure until the color looks correct.  
**Important: Every coat of the mid-coat applied over the base reduces the effect of the base while changing the shade and intensity of the overall color.**

- B. If your color does not require a base color, apply one wet, even coat of the color. Allow to flash for 20 minutes. Apply another even, wet coat of color. Allow to flash for 20 minutes. Inspect part to make sure coverage is even. If another coat is needed, apply now.
3. Prepare to apply CR-410 clear-coat. Make sure the last color coat has flashed for approximately 40 minutes. Carefully follow

instructions included for CR-410 clear-coat.

### Important Tips and Reminders

1. **Always test color BEFORE painting actual part.**
2. Do not sand between coats of color or clear.
3. Be sure to follow all pressure and gun settings as described in directions.
4. Observe the 70%-130% reduction ratio.
5. Do not add any chemicals. Paints are ready to be applied to fiberglass or metal. No additional flex additives are needed.

Note: Products may be multi-packaged.