


FIRING ORDER V 6 LH 1 6 5 4 3 2 RH 1 2 3 4 5 6		 Crusader MARINE ENGINES STERLING HEIGHTS, MICH. USA	FIRING ORDER V 8 LH 1 8 4 3 6 5 7 2 RH 1 2 7 5 6 3 4 8	
MODEL NO.			SERIAL NO.	
THIS ENGINE HAS HYDRAULIC LIFTERS NO ADJ. REQUIRED				
SPARK PLUG GAP .035		DISTR. V8 30° DWELL .020 GAP V8 39° DWELL .020 GAP		
FUEL REQUIREMENT: LEADED 89 MIN. OCTANE				
ENGINE OIL: USE SAE 30 SF-CC CLASSIFICATION				
REVERSE GEAR OIL: ATF TYPE "A" or DEXTRON II				

Figure 1. Identification Plate

