MODEL
502
C. I. D.
1
Crusader
ENGINES
MODEL
305
C. I. D.
4
MODEL
454
C. I. D.
2
MODEL
262
C. I. D.
5
6
MODEL
350
C. I. D.
3
7
ENGINE GROUND
8
- PROTECTIVE ANODE -
Remove and check condition of zinc pencil every 30 days. Replace if necessary.
9
WARNING NOTICE
THE REGULAR INSPECTION OF THE FUEL FILTER CANISTER EVERY 2.5 HOURS OF OPERATION OR TWICE PER SEASON IS MANDATORY TO REMOVE ALL SEDIMENT AND WATER WHICH MAY BE WITHIN. CLOSE INSPECTION OF THE CANISTER FOR POSSIBLE DETERIORATION DUE TO CORROSION OR OTHERWISE IS REQUIRED AND REPLACEMENT OF CANISTER IS REQUIRED IF SUCH SIGNS ARE EVIDENT.
COMPLETE INSPECTION OF ENTIRE ENGINE FUEL SYSTEM FOR ANY POSSIBLE LEAKS OR DAMAGE SHOULD BE PERFORMED AT THE SAME TIME.
CAUTION
THIS IS A PRESSURE TYPE FRESH WATER COOLING SYSTEM. WHEN REMOVING CAP TURN CAP ONLY SLIGHTLY UNTIL PRESSURE IS RELEASED.
CHECK WATER LEVEL DAILY AND FILL TO TOP WITH ENGINE RUNNING AT 1000 RPM IN NEUTRAL. SUGGEST 30% MIXTURE OF PERMANENT TYPE (ETHYLENE GLYCOS BASE) ANTIFEEZE FOR SUMMER OPERATION. FOR WINTER OPERATION OR LAY UP HAVE MIXTURE OF ANTIFREEZE STRONG ENOUGH TO PREVENT FREEZING.
12
ROTATION
10
11
WARNING
GASOLINE VAPORS ARE DANGEROUS
EXPLOSION OR FIRE MAY RESULT
CHECK ALL FUEL LINE CONNECTIONS FOR LEAKAGE PRIOR TO AND AFTER STARTING ENGINE
CAUTION
NO STEP
13
14
PRESS TO RESET
15
FIRING ORDER
L.H.-165432
R.H.-123456
FIRING ORDER
L. H. — 18436572
R. H. — 12756348
16
17
Crusader
Thermo Electron
Crusader Engines
C305/350-038